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Highly selective glucose oxidation to formic acid and methyl formate

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PURPOSE OF THE ABSTRACT

The selective oxidation of biomass to carboxylic acids and -derivatives catalyzed by polyoxometalate (POM) catalysts in the so-called OxFA process shows a promising way to use the energy stored in the primary energy carrier biomass to produce a secondary energy carrier such as formic acid. Using the vanadium-substituted polyoxometalate H₈[PV₅Mo₇O₄₀] (HPA-5) as homogeneous catalyst, this conversion can be performed under mild reaction conditions in aqueous solution. However, the classic OxFA process only leads to a maximum formic acid yield of 60 % in a monophasic reaction system from typical biomass feedstock. This means that approx. 40 % of the carbon present in the biomass substrate gets lost as CO₂. [1-4]

Within the scope of a solvent screening, the very remarkable discovery was made that a simple change in the reaction medium of the POM-catalyzed glucose oxidation leads to a step-change in performance. Using a methanolic reaction system in the HPA-5-catalyzed glucose oxidation under mild conditions (90 °C, 20 bar initial O₂) an almost perfect yield to methyl formate of > 99 % could be achieved. Undesired side products that have been typically found in the traditional aqueous oxidation system, such as CO or CO₂, could be completely avoided in this way. Experiments with labelled ¹³C glucose confirmed the complete glucose conversion to formic acid which subsequently forms methyl formate by esterification in the excess of methanolic reaction medium. Additionally, stability tests and different water/methanol reaction mixtures were performed as well as detailed analysis of all reaction intermediates formed during glucose oxidation in order to propose a conclusive reaction pathway. [5]

FIGURES

FIGURE 1

FIGURE 2

KEYWORDS

biomass oxidation | polyoxometalate | homogeneous catalyst | methyl formate

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